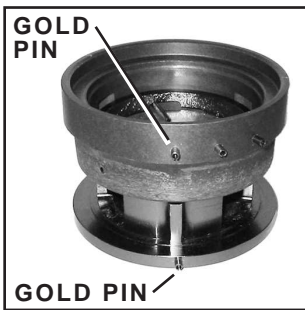


# 1 5/8" and 3 1/8" BUTTON ASSEMBLY INSTRUCTIONS

We suggest that you read through the instructions once to familiarize yourself with the assembly procedure. Instructions are for the Hand or Bench Press. You should be able to make a button in less than 30 seconds once you learn the steps.



Before you begin, place these components in front of you. 1) Hand/Bench Press, 2) Base Die (**Blue and Gray** together) 3) **Gold** Ring Die, 4) **Red** Top Die, 5) Plastic Disc, 6) Paper Insert (cut same size as plastic disc), 7) Shell Front, 8) Pin Back



1) Place the Base Die (**Blue and Gray** together) with the **Gold** pin on the **Blue** Die pointing toward you.

Line up the **Gold** pin on the **Gray** Die with the **Gold** pin on the **Blue** Die.

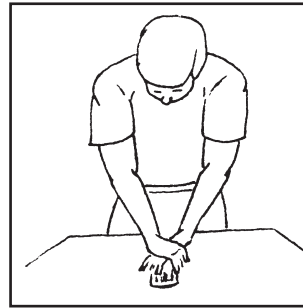


4) Place your hands, *palm over palm*, on the **Red** Die.

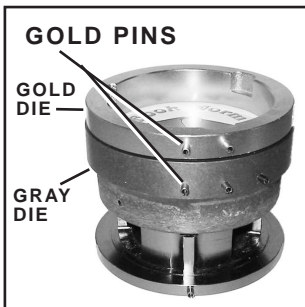


2) Load into the **Gray** Die the following: one Front Shell, sharp edge down, one Paper Insert, and one Plastic Disc. For correct alignment of finished button, the bottom of your Paper Insert should point toward the **Gold** pin on the **Gray** Die.

See back of sheet if making photo buttons.

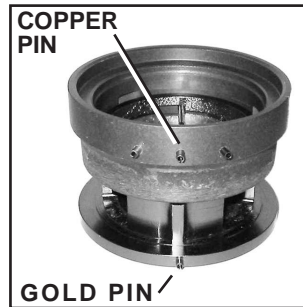


Press down until the dies "snap" together.  
*Try this step while standing.*



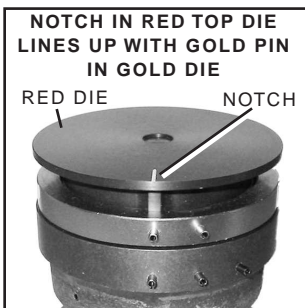
3) Now place the **Gold** Die into the **Gray** Die.

Line up the **Gold** pin of the **Gold** Die with the **Gold** pin of the **Gray** Die.

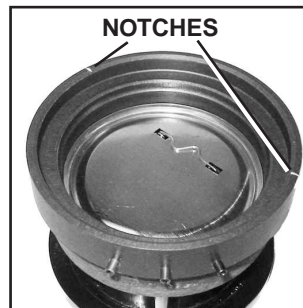


5) Remove the **Red** and **Gold** Dies as *one unit* and set them aside, making sure their positions do not change.

Turn the **Gray** Die *to the left* to line up the **Copper** pin on the **Gray** Die with the **Gold** pin in the **Blue** die.



Put the **Red** Die into the **Gold** Die so the *notch* on the **Red** Die lines up with the **Gold** pin on the **Gold** Die.



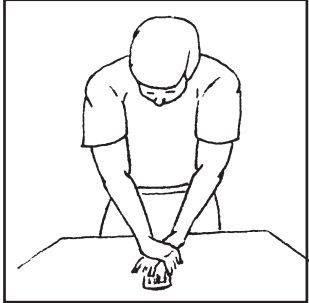
Place a Pin Back, *sharp edge up*, into the **Gray** Die. Line up the two holes in the Pin Back with the *two notches* in the edge of the **Gray** Die.

*This will insure proper alignment of the finished button.*



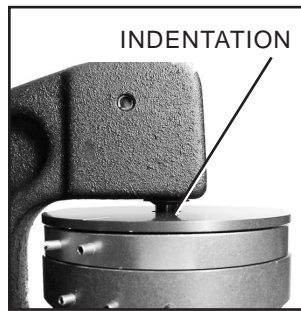
- 6) Place the **Red** and **Gold Dies**, as *one unit*, into the **Gray Die** lining up the **Copper** pin on the **Gold Die** with the **Copper** pin on the **Gray Die**.

Holding the **Gold Die**, turn the **Red Die** *to the right* to line up the notch on the **Red Die** with the **Copper** pin on the **Gold Die**.



Place your hands, *palm over palm*, on the **Red Die** and press down firmly until downward motion stops.

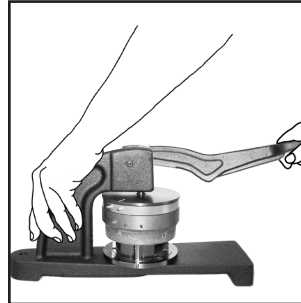
*As in Step 4, try this while standing up.*



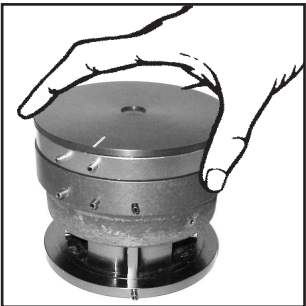
- 9) Center the *indentation* in the **Red Die** under the pressure pin of the press.

Holding the press with one hand, press down on the handle - **HARD**.

*You will need to stand during this step.*



After making several buttons, you will develop a "feel" for how hard to press the handle.



- 7) While holding the **Blue Die** with one hand, crasp the **Red, Gold and Gray Dies** and turn them, as *one unit*, to the *left*. Press down slightly as you turn the Dies.

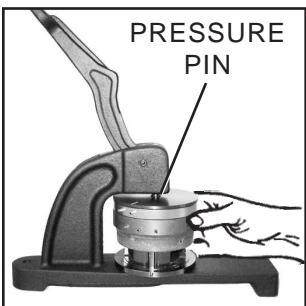


- 10) Remove the assembly from the press.

Lift the **Red** and **Gold Dies** and remove the finished button.



The **Black** pin on the **Gray Die** now lines up with the **Gold** pin on the Base.



- 8) Press down on the Top hard enough to slide the assembly under the pressure pin on the press.

### HINT FOR MAKING PHOTO BUTTONS

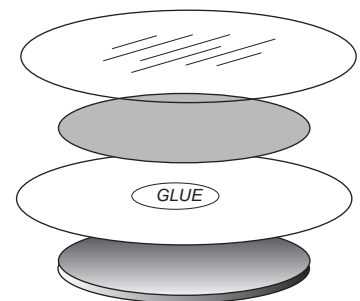
When using either photographic prints or instamatic photos, we suggest that you cut the picture to the size of the shell and NOT the plastic disc. Use a paper insert cut to the size of the plastic disc to mount the photo to. Use a dab of glue to hold the photo to the insert. *See illustration below.*

Clear Plastic Disc

Photo

Paper Insert

Front Shell



See instructions with Circle Cutter on how to change the blade to cut different size circles.