**1 5/8” and 3 1/8” BUTTON ASSEMBLY INSTRUCTIONS**

We suggest that you read through the instructions once to familiarize yourself with the assembly procedure. Instructions are for the Hand or Bench Press. You should be able to make a button in less than 30 seconds once you learn the steps.

Before your begin, place these components in front of you. 1) Hand/Bench Press, 2) Base Die (Blue and Gray together) 3) Gold Ring Die, 4) Red Top Die, 5) Plastic Disc, 6) Paper Insert (cut same size as plastic disc), 7) Shell Front, 8) Pin Back

1) Place the Base Die (Blue and Gray together) with the Gold pin on the Blue Die pointing toward you.

Line up the Gold pin on the Gray Die with the Gold pin on the Blue Die.

2) Load into the Gray Die the following: one Front Shell, sharp edge down, one Paper Insert, and one Plastic Disc. For correct alignment of finished button, the bottom of your Paper Insert should point toward the Gold pin on the Gray Die.

See back of sheet if making photo buttons.

3) Now place the Gold Die into the Gray Die.

Line up the Gold pin of the Gold Die with the Gold pin of the Gray Die.

Put the Red Die into the Gold Die so the notch on the Red Die lines up with the Gold pin on the Gold Die.

4) Place your hands, palm over palm, on the Red Die.

Press down until the dies "snap" together.

Try this step while standing.

5) Remove the Red and Gold Dies as one unit and set them aside, making sure their positions do not change.

Turn the Gray Die to the left to line up the Copper pin on the Gray Die with the Gold pin in the Blue die.

Place a Pin Back, sharp edge up, into the Gray Die. Line up the two holes in the Pin Back with the two notches in the edge of the Gray Die.

This will insure proper alignment of the finished button.
6) Place the Red and Gold Dies, as one unit, into the Gray Die lining up the Copper pin on the Gold Die with the Copper pin on the Gray Die.

Holding the Gold Die, turn the Red Die to the right to line up the notch on the Red Die with the Copper pin on the Gold Die.

Place your hands, palm over palm, on the Red Die and press down firmly until downward motion stops.

As in Step 4, try this while standing up.

7) While holding the Blue Die with one hand, crasp the Red, Gold and Gray Dies and turn them, as one unit, to the left. Press down slightly as you turn the Dies.

The Black pin on the Gray Die now lines up with the Gold pin on the Base.

8) Press down on the Top hard enough to slide the assembly under the pressure pin on the press.

9) Center the indentation in the Red Die under the pressure pin of the press.

Holding the press with one hand, press down on the handle - HARD.

You will need to stand during this step.

After making several buttons, you will develop a "feel" for how hard to press the handle.

10) Remove the assembly from the press.

Lift the Red and Gold Dies and remove the finished button.

**HINT FOR MAKING PHOTO BUTTONS**

When using either photographic prints or instamatic photos, we suggest that you cut the picture to the size of the shell and NOT the plastic disc. Use a paper insert cut to the size of the plastic disc to mount the photo to. Use a dab of glue to hold the photo to the insert. See illustration below.

If you have any questions regarding the button assembly process, please call our Customer Service Hot Line at **1-800-777-0111** for prompt, courteous assistance.