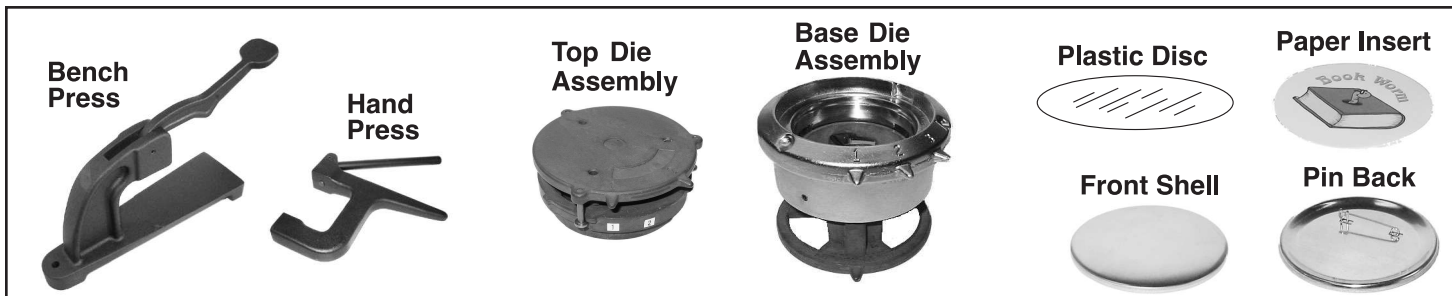


BUTTON ASSEMBLY INSTRUCTIONS

We suggest that you read through the instructions once to familiarize yourself with the assembly procedure. These instructions are for either the Hand Press or Bench Press model button maker. You should be able to make a button in less than 30 seconds once you learn the steps.

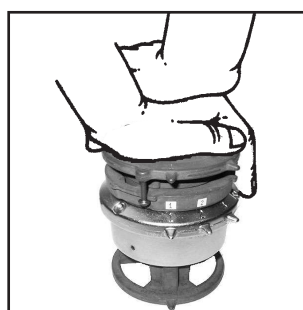


Before you begin, place these components in front of you. 1) Hand or Bench Press, 2) Base Die Assembly, 3) Top Die Assembly, 4) Plastic Disc, 5) Paper Insert (cut same size as plastic disc), 6) Front Shell, 7) Pin Back



1) Place the Base Die Assembly on a level, sturdy working surface with the black peg on the bottom of the base pointing toward you.

Line up the silver peg marked number 1 over the black peg.

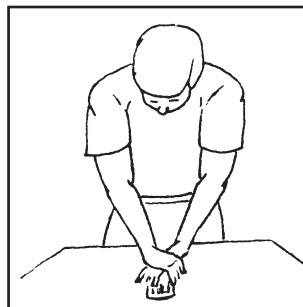


4) Place your hands, *palm over palm*, on the Top Assembly.



2) Load into the Base Assembly the following: one Front Shell sharp edge down, one Paper Insert, and one Plastic Disc. For correct alignment of finished button, the bottom of your Paper Insert should point toward the number 1 silver peg.

See back of sheet if making photo buttons.



Press down on the Top until the Base "snaps" together.

Try this step while standing.



3) Holding the Top Assembly, line up the peg marked number 1 with the number 1 on the lower ring.



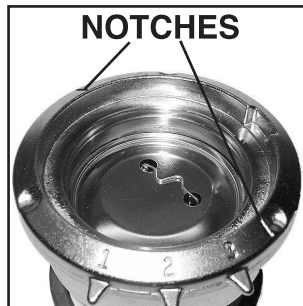
5) Lift the Top Assembly off the Base and set it aside.

Turn the silver section on the Base *to the left* to line up the number 2 peg with the black peg on the Base.



Now place the Top Assembly into the Base making sure all of the number 1 pegs line up.

The Top Assembly *only fits in the Base one way.*



Place a Pin Back, *sharp edge up*, into the base. Line up the two holes in the Pin Back with the two notches on the edge of the silver section.

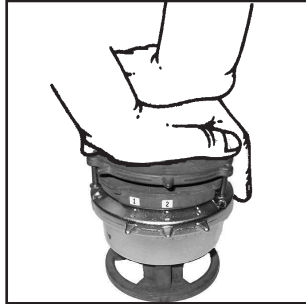
This will insure proper alignment of the finished button.



No. 2 Peg

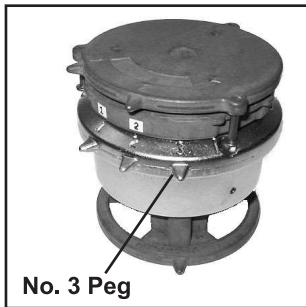
- 6) Place the Top Assembly into the Base.

Turn the Top section to the left to line up the number 2 pegs.



Place your hands, *palm over palm*, on the Top and press down firmly until downward motion stops. (As in Step 4, try this while standing up.)

Remove hands allowing Base Assembly to rise up.



No. 3 Peg

- 7) While holding the Base with one hand, line up the number 3 silver peg with the black peg on the base.

A slight downward pressure on the Top Assembly will be needed to line up the pegs.

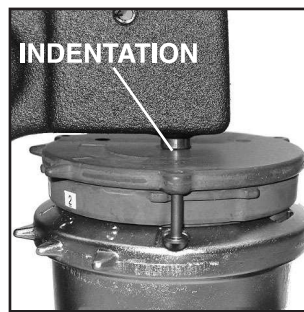
NOTE: The assembly procedure for steps 8 and 9 are the same whether you have a Hand Press or Bench Press model button maker. The bench press used in these two steps are for illustration purposes only.



PRESSURE PIN

- 8) Slide the assembly die set under the pressure pin of the press. You may have to press on the Top slightly to get it under the pressure pin.

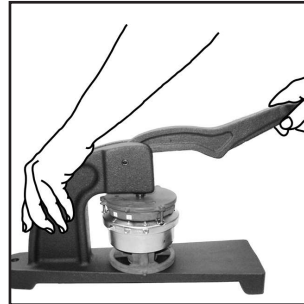
CAUTION! DO NOT place the Die Set in the press upside down. Damage to the Base Die will occur. The TOP DIE ASSEMBLY must be up.



INDENTATION

- 9) Center the *indentation* in the Top Assembly under the pressure pin of the press.

CAUTION! DO NOT place the Die Set in the press upside down. Damage to the Base Die will occur. The TOP DIE ASSEMBLY must be up.



Holding the press with one hand, press **DOWN** on the handle - **HARD**.

With the bench press, you will need to stand during this step.

After making several buttons, you will develop a *feel* for how hard to press the handle.



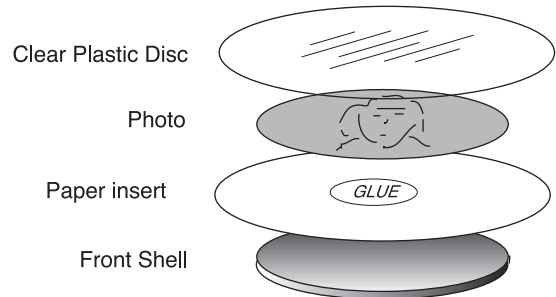
- 10) Remove the assembly from the press.

Lift the Top and remove the finished button.

The button is held to the Top by a magnet.

HINT FOR MAKING PHOTO BUTTONS

When using either photographic prints or instamatic photos, we suggest that you cut the picture to the size of the shell and NOT the plastic disc. Use a paper insert cut to the size of the plastic disc to mount the photo to. Use a dab of glue to hold the photo to the insert. See illustration below.



See instructions with Circle Cutter on how to change the blade to cut different size circles.



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If you have any questions regarding the button assembly process, please call our Customer Service Hot Line at
1-800-777-0111
for prompt, courteous assistance.